



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3953-11
Job Sheet 170281



Part No: D3953-11

Job Qty: 40 ea

Part Name: Gas Spring Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/12/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revC DD 10.03.02 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		1/25/18	0.00	0.00	Start Up Machining-2		
100	Hardinge	40 pcs		1/26/18	0.00	1.99	Hardinge		
110	QC	40 pcs		1/26/18	0.00	0.00	QC2 Machining-2		
120	QC	40 pcs		1/26/18	0.00	0.00	QC8 Machining-2		
130	Packaging	40 pcs		1/26/18	0.00	0.00	Packaging3-2		
140	QC21-SA	40 Ea		1/26/18	0.00	0.00	QC21		

Part Op 100 - TURN AS PER FOLIO FA856 & DWG FOLIO REV: _____ DWG REV: _____ DEBURR

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

DAS
21
9-88

FEB 07 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MDELNR0.750	2	41	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS				
	Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐	
		QTY Effective :			MRB (QSI042) Approval	
		Disposition			Completed By	
					Lead hand / Supervisor Approval Verification	
					QC / QA Coordinator Approval	
FAULT CATEGORY						
	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong			
	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions			
ntric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance			
	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect			
e/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing			
	☐ Contamination	☐ Out of Sequence	☐ Part Moved			
	☐ Countersink	☐ Off-set	☐ Drawing			
	☐ Cut Too Short	☐ Mislabeled	☐ Finish			
be	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread			
	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence			

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DART
AEROSPACE
S036559



Gas Spring Spacer

PART NO: D3953-11

Original Serial #: S036559

Revision:

Operation:

Change No:

Start up Operation 01/29/18

Job No: 170281



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Inventory

Operation Number	Operation	Serial Number	Job	Master Unit Number	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No	Inventory Type
Part Number: D3953-11 Revision: Gas Spring Spacer																
140	QC21-SA	S036559	170281		40 Ea	0	S036559	ST060		Stock	1/29/2018	.				False
Operation Totals:		1			40	0										
Part Totals:		1			40	0										
Part Number: MDELRR0.750 Revision: Delrin Round Bar 0.75" Color: Black																
100	Receive Ft	S036556	170281		0 ft	0	po34713	MAT018		WIP	1/29/2018	.				False
Operation Totals:		1			0	0										
Part Totals:		1			0	0										
Totals:		2			40	0										

Plex 2/1/2018 12:32 PM dart.Gagnon.Michelle